

SUBGRADE	GRAMMAGE	THICKNESS	BULK	STIFFNESS LW 5°			*STIFFNESS TABER 15° (*)		PPS	BRIGHTNESS TOP	COBB60' BACK	COBB60' TOP	SCOTT BOND
				LW 5° MD	LW 5° CD	LW 5°	MD	CD					
KDB	g/m ²	µm	cm ³ /g	mNm	mNm	√(MD*CD)	mNm	mNm	µm	%	g/m ²	g/m ²	J/m ²
KDB 250	250	312	1,25	14,0	7,0	9,9	7,1	3,6	2,5	82	200	50	200
KDB 280	280	350	1,25	19,0	9,5	13,4	9,7	4,8	2,5	82	200	50	200
KDB 300	300	375	1,25	24,0	11,4	16,5	11,7	5,5	2,5	82	200	50	200
KDB 320	320	400	1,25	31,0	14,8	21,4	15,0	7,2	2,5	82	200	50	200
KDB 350	350	440	1,26	41,0	19,5	28,2	19,9	9,5	2,5	82	200	50	200
KDB 380	380	480	1,26	51,0	24,3	35,2	24,8	11,8	2,5	82	200	50	200
KDB 400	400	506	1,26	60,0	28,6	41,4	29,1	13,9	2,5	82	200	50	200
KDB 420	420	532	1,27	68,0	32,4	46,9	33,0	15,7	2,5	82	200	50	200
KDB 450	450	570	1,27	77,0	36,7	53,2	37,4	17,8	2,5	82	200	50	200

PROPERTY	GRAMMAGE	THICKNESS	STIFFNESS LW 5°	*STIFFNESS TABER 15°	PPS	BRIGHTNESS TOP	COBB60' BACK	COBB60' TOP	SCOTT BOND
TOLERANCES	(+/-) 3%	(+/-) 5%	(-) 15%	(-) 15%	(+) 0,5	(-) 2	(+/-) 50	(+/-) 20	(-) 30
TEST STANDARD	ISO 536	ISO 534	DIN 53121	ISO 2493	ISO 8791-4	ISO 2470-2	ISO 535	ISO 535	ISO 15754

*L&W Figures are guaranteed. Taber figures were calculated based on L&W Stiffness values.

**Sampling is done according to ISO 186 Method. Conditioning: T= 23 ±1 °C and RH= 50 ± 3%

***Our products meet the EN 13430 Recyclability and EN 13432 Biodegradability Standard requirements.

****Unless otherwise stated, our product specifications are for the Top Side.

*****Applied to 95% of all determined measured single values. Single value is a calculated average of 5 samples measurements per sheet.

*****Reel Core ID: 152 (+/-) 2mm

*****Width Tolerance (+) 3 mm

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